



Material - KS D 3592 SWRCH12A

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging Group - Ferrous Mild Steel Alloys

Sub Group - KS D 3592 SWRCH12A Carbon Steel Wire Rods for Cold Heading and Cold Forging Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Wire Rod and Forging

Chemical Composition			Heat Treatment	
Carbon	C %	0.100 - 0.150		
Silicon	Si %	0.100 max.	As Raw or Normalizing or Annealing or Hardening and Tempering	
Manganese	Mn %	0.300 - 0.600		coling or Hardoning and
Phosphorus	P %	0.030 max.		ŭ
Sulphur	S %	0.035 max.		
Aluminium	Al %	0.020 min.		
Chromium	Cr %	0.200 max.		
Copper	Cu %	0.300 max.		_
Nickel	Ni %	0.200 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	505 max.
-	-	-	Yield Strength in Mpa	-
-	-	-	Elongation in %	-
-	-	-	Reduction of Area in %	53 min.
-	-	-	Hardn <mark>ess in BH</mark> N	
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table					
Material	Standard	Country	Grade Belong to the Industry		
SWRCH 12A	JIS	Japan	Wire Rod and Forging		
SWCH 12A	JIS	Japan	Wire Rod and Forging		
SWRCH12A	MS	Malaysia	Wire Rod and Forging		
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Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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